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D412-705-017
Job Sheet 202617



Part No: D412-705-017

Job Qty: 2 pcs

Part Name: N1 Gearbox Access Panel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/19

Job Tracking No:

Due Date: 11/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG IIN-D412-705 REV F SHEET 18, D3255 REV B IPP Rev:C Removed Manufacturing 06-08-02 JLM IPP
Rev:D ECN 1052 07-11-06 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/8/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
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							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S229613



Part: D412-705-017

Job No: 202617

Serial No/Batch: S229613

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-25 Issue 1 (FAA STC ST01994)

Flock

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-705-017 Location : FG027

135 - (Document Control) Photocopy bluefile & type labels per PPP D412-705-017 CHG001

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	60 Ea (30 ea)	110-Packaging 1 - Pick Kit	5147512-1705 5052 1-27340
D3255-041	Access Panel Assembly LH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167326
D3255-042	Access Panel Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167343
MS20427M3-3	Rivet	72 Ea (36 ea)	110-Packaging 1 - Pick Kit	5160576
MS21060-L3K	Nut Plate	36 Ea (18 ea)	110-Packaging 1 - Pick Kit	5167374
MS9321-09	Washer	60 Ea (30 ea)	110-Packaging 1 - Pick Kit	5156023

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C3A	60	268	0
	D3255-041	2	2	0
	D3255-042	2	2	0
	MS20427M3-3	72	2,151	0
	MS21060-L3K	36	361	0
	MS9321-09	60	397	0

Part Specifications

Specifications could not be found.

Plex 10/31/19 11:01 AM Dart.lajeunesse.marie

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DISPOSITION						DEPARTMENT / PROCESS															
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐						Skid-tube ☐ Machining ☐ Large Fab ☐				Cross tube ☐ Small Fab ☐ Finishing ☐				Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐				Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:		QTY Affected :		MRB (QSIO42)																		
Description Work Order Deviation			Disposition																				
			Completed By																				
			Lead hand / Supervisor																				
			QC / QA Coordinator																				

Root Cause		FAULT CATEGORY											
☐ Operator	☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong									
☐ Manufacturing Process	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance									
☐ Equip/Tooling	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing									
☐ Handling/Preservation	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish									
☐ Material	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing									
☐ Product Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread									
☐ Process Improvement	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up										
☐ Human Factors	Other/Details:												

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
							D3255-041	ACCESS PANEL ASSEMBLY, LH
							D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
	16	44	36		12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
	8	22	18		6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.